

S&W Shield 9mm Conversion Instructions

Caution: Wear safety glasses during this conversion.

Installation Instructions:

1. Remove base plate from magazine by pressing release button in the hole in the base plate with a pointed object such as a pen and sliding off.
2. Remove all factory internal components from the magazine housing.
3. Install MagGuts parts through the bottom opening of the magazine exactly in the orientation shown in the diagram.*

IMPORTANT 1: Orientation of springs is critical. Install exactly as shown.

IMPORTANT 2: Lock Plate flange must remain on the outside of the magazine tube after assembly.

4. Replace factory Base Plate onto the bottom of the Magazine Tube by sliding until it snaps into position over the Lock Plate. Hold Lock Plate Flange against the outside of the Magazine Tube while installing the base plate.
5. Check fit by loading to capacity and inserting into gun.**

*The Small Spring end snaps onto Follower in orientation shown and the Connecting Cup snaps into the end of the Large Spring. Make sure that the connecting cup is oriented in the large spring so that the offset form in the spring fits into the relief in the connecting cup.

**When loading to capacity for the first time it may feel tight until everything 'clicks' into place. This only happens during the first load to capacity after conversion installation.

