

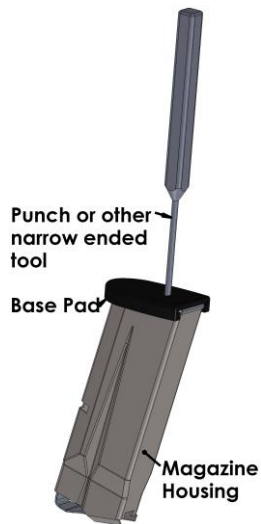
S&W Shield *MagGuts*TM

Assembly Instructions

For video instructions visit www.magguts.com

*Wear safety glasses during the conversion procedure

**Us Caution - spring edges are sharp



1. Remove all bullets from magazine.
2. Disassemble magazine by inserting a punch or other narrow tool into the Base Pad and pulling toward the front of the Magazine Housing.
-Use caution keeping a finger over the end of the magazine tube when removing base pad so that spring does not eject.
3. Remove all internal components
4. Reassemble magazine using *MagGuts*TM components as shown **paying close attention to spring orientation.**
5. Push Lock Plate over the spring. **The Lock Plate End Flange should**

remain outside of the magazine.

6. Slide Base Pad onto the end of the Magazine Housing until it locks into place.

7. Verify that the Lock Plate End Flange remains outside of the magazine housing and base pad is tight.

www.magguts.com

